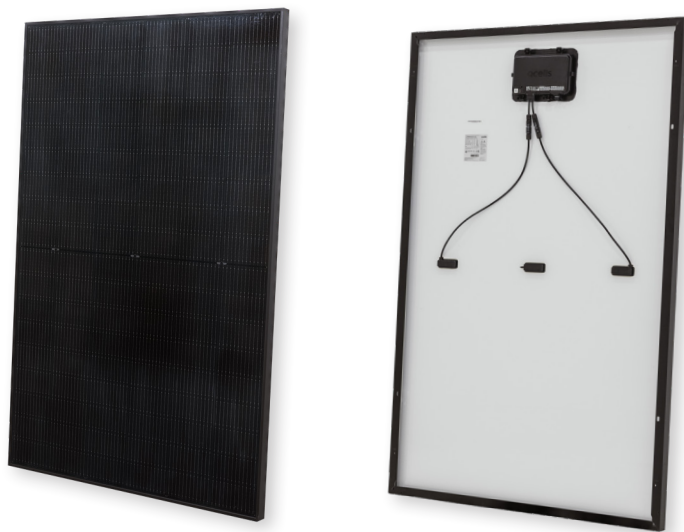


Solar Simplified.

Domestic Content Option Available



Q.TRON AC

Q.TRON BLK M-G2+/AC

Q.TRON BLK M-G2.H1+/AC



Q.TRON AC

AC module powered by
Q.ANTUM NEO Technology



Module-Level Monitoring & Control

- Easily and intelligently monitor system performance at the module level using the Q.OMMAND PRO App for installers
- Homeowners have PV production visibility at their fingertips with the user friendly Q.OMMAND HOME App
- Enhanced communications performance, thanks to high-bandwidth PLC communication technology



Streamlined Installation & Product Management

- Fast installation enabled by integrated Qcells microinverter
- QR codes on both module and embedded microinverter allow installer to map out arrays in the Q.OMMAND Pro app pre- or post-installation
- Improved inventory management enabled by reduced SKU counts and one complete module and MLPE solution by the same brand
- Seamlessly couples with Qcells' residential energy storage system to form one complete Q.HOME SMART system



Superior Module Performance

- Q.TRON AC is powered by Q.ANTUM NEO Technology, delivering up to 22.0% efficiency
- Lowest module degradation rate compared with Tier 1 TOPCon competitors, translating to more power production over time (90%+ nominal power guaranteed after 25 years)



Top Quality Customer Support & Post-Sales Servicing

- Top tier, responsive customer support offered by Qcells for rapid system troubleshooting
- Detachable microinverter simplifies onsite maintenance when required
- Inbound module and microinverter related inquiries all supported by one brand



Dependably Backed by One Warrantor

- Inclusive 25-year product warranty and 25-year linear performance warranty
- Integrated module & microinverter solution backed by one bankable, leading complete solutions provider



Includes Domestic Content

- This product contains U.S. manufactured components which can contribute to qualifying for the 10% domestic content bonus to applicable tax credits under the Inflation Reduction Act of 2022.¹
- Module and microinverter both assembled in the USA by America's No.1 residential module manufacturer

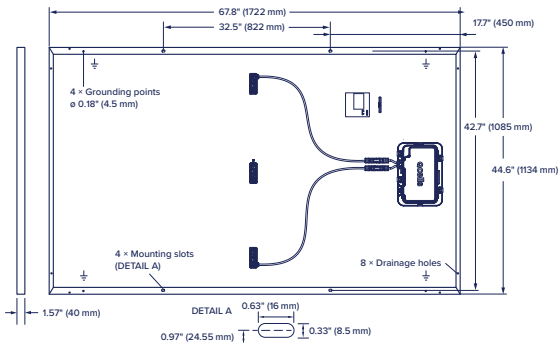
¹ This statement should not be relied on as tax advice and is subject to change based on changes made to the Inflation Reduction Act and its implementing rules and regulations. Please consult a qualified tax professional for specific guidance.

■ Description

The Q.TRON AC SERIES is a N-Type TOPCon PV module with an integrated microinverter. The module, with its embedded microinverter, provides optimized power output while also acting as a rapid shutdown compliant solution for optimal system safety. The solution includes a microinverter, DC cables and a junction box, enabling a streamlined installation experience.

■ Mechanical Specification

Format	67.8in × 44.6in × 1.57in (including frame) (1722 mm × 1134 mm × 40 mm)
Weight	50.59 lbs (22.95 kg)
Front Cover	0.13in (3.2 mm) thermally pre-stressed ARC solar glass
Back Cover	Composite film
Frame	Black anodized aluminum
Cell	6 × 18 monocrystalline Q.ANTUM NEO solar half cells
Junction Box	2.09-3.98in × 1.26-2.36in× 0.59-0.71in (53-101mm × 32-60 mm × 15-18 mm), Protection class IP67, with bypass diodes
Cable	4 mm ² Solar cable; (+) ≥25.8in (655 mm), (-) ≥25.2in (640 mm)
Connector	Stäubli MC4; IP68



■ AC Output Electrical Characteristics

Q.MI.349B-G1 (Model Name)					
Peak Output Power	[VA]	366	Power Factor (adjustable)	0.85 leading...0.85 lagging	
Max Continuous Output Power	[VA]	349	Max. number of AC Modules per Q.HOME COMBINER 80 G1	[ea]	44 (Q.HOME COMBINER CB : Max 4)
Nominal (L-L) Voltage / Range	[V]	240 / 211 to 264	Max Units per 20 A (L-L) Branch Circuit	[ea]	11
Nominal Rated Output Current	[A]	1.45	Total Harmonic Distortion	[%]	<5
Nominal Frequency / Range	[Hz]	60 / 59.3 to 60.5	Overvoltage Class AC Port	III	
Extended Frequency Range	[Hz]	50 to 66	Night-Time Power Consumption	[mW]	60
Power Factor at Rated Power		1.0	CEC Efficiency	[%]	97

■ DC Power Electrical Characteristics

POWER CLASS			415	420	425	430	435	440
MINIMUM PERFORMANCE AT STANDARD TEST CONDITIONS, STC1 (POWER TOLERANCE +5 W / -0 W)								
Minimum	Power at MPP ¹	P _{MPP} [W]	415	420	425	430	435	440
	Short Circuit Current ¹	I _{SC} [A]	13.49	13.58	13.66	13.74	13.82	13.90
	Open Circuit Voltage ¹	V _{OC} [V]	38.47	38.75	39.03	39.32	39.60	39.88
	Current at MPP	I _{MPP} [A]	12.83	12.91	12.98	13.05	13.13	13.20
	Voltage at MPP	V _{MPP} [V]	32.34	32.54	32.74	32.94	33.14	33.33
	Efficiency ¹	η [%]	≥21.3	≥21.5	≥21.8	≥22.0	≥22.3	≥22.5
MINIMUM PERFORMANCE AT NORMAL OPERATING CONDITIONS, NMOT2								
Minimum	Power at MPP	P _{MPP} [W]	313.7	317.5	321.2	325.0	328.8	332.6
	Short Circuit Current	I _{SC} [A]	10.87	10.94	11.00	11.07	11.14	11.20
	Open Circuit Voltage	V _{OC} [V]	36.50	36.77	37.04	37.31	37.58	37.84
	Current at MPP	I _{MPP} [A]	10.10	10.15	10.21	10.27	10.33	10.38
	Voltage at MPP	V _{MPP} [V]	31.07	31.26	31.46	31.65	31.84	32.03

1Measurement tolerances P_{MPP} ± 3%; I_{SC}; V_{OC} ± 5% at STC: 1000 W/m², 25 ± 2°C, AM 1.5 according to IEC 60904-3 • ²800 W/m², NMOT, spectrum AM 1.5

Qcells PERFORMANCE WARRANTY

At least 98.5% of nominal DC power during first year. Thereafter max. 0.33% degradation per year. At least 95.53% of nominal DC power up to 10 years. At least 90.58% of nominal DC power up to 25 years.

All data within measurement tolerances. Full warranties in accordance with the warranty terms of the Qcells sales organization of your respective country.

*Standard terms of guarantee for the 5 PV companies with the highest production capacity in 2021 (February 2021)

PERFORMANCE AT LOW IRRADIANCE

Typical module performance under low irradiance conditions in comparison to STC conditions (25°C, 1000 W/m²).

TEMPERATURE COEFFICIENTS							
Temperature Coefficient of I _{sc}	α	[%/K]	+0.04	Temperature Coefficient of V _{oc}	β	[%/K]	-0.24
Temperature Coefficient of P _{MPP}	γ	[%/K]	-0.30	Nominal Module Operating Temperature	NMOT	[°F]	109±5.4 (43±3°C)

■ Properties for System Design

Maximum System Voltage	V_{sys}	[V]	1000 (UL)	PV Module Classification	Class II
Maximum Series Fuse Rating		[A DC]	25	Fire Rating Based on ANSI/UL 61730	C / TYPE 2
Max. Design Load, Push/Pull ²	[lbs/ft ²]	113 (5400 Pa) / 75 (3600 Pa)		Permitted Module Temperature on Continuous Duty ²	-40 °F up to +140 °F (-40 °C up to +60 °C)
Max. Test Load, Push/Pull ³	[lbs/ft ²]	169 (8100 Pa) / 113 (5400 Pa)		Storage Temperature Range ²	-4 °F up to +113 °F (-20 °C up to +45 °C)

² According to the Q.MI.349B-G1, the maximum temperature is stated as "60 °C (+140 °F)", but the maximum temperature of the connected DC module is up to "+85 °C (+185 °F)".

³ See Installation Manual

■ Qualifications and Certificates

Base DC module (Q.TRON BLK M-G2(.XY)+/AC solar module series, where "X" can be any letter between A to W and "Y" can be any number between 1 to 9.)

UL 61730-1 & UL 61730-2, CE-compliant;
Quality Controlled PV -TÜV Rheinland;
IEC 61215:2016;
IEC 61730:2016.
This data sheet complies
with DIN EN 50380.

Qcells Microinverter (Q.MI.349B-G1 (Model Name))

This product is UL listed as PV Rapid Shut Down Equipment
UL1741, UL 1741SA, UL 1741SB, CSA C22.2 No 107



AC Module (Q.TRON BLK M-G2(.XY)+/AC solar module series, where "X" can be any letter between A to W and "Y" can be any number between 1 to 9.)

UL 1741, CSA C22.2 No. 107



■ Accessories (Additional parts, not included in AC module package)

Model		Category
	CAS-HQ-LO-1000 CAS-HQ-SH-650	AC Cable Long (1000 mm) AC Cable Short (650 mm)
UL9703 E493181		
	CAB-HQ-KIT-200	AC Cable (Raw) : 200 m cable without AC connector for the free design of AC PV installation. - Detail components : 200 meter (656 ft)
UL3003 E533140		
	CON-HQ-KIT-20	AC Connector : To assemble the AC cable (CAB-HQ-KIT-200) by installer themselves. - Detail components : 20pcs Female + 20pcs Male
UL6703 E479328		
	ECAP-HQ-KIT-20	End Cap : To close the end of AC cable. - Detail components : 20pcs Female + 20pcs Male
UL9703 E493181		
	UNT-HQ-TOOL-G1	AC cable and DC cable Unlocking Tool
UL9703 E493181		



Qcells pursues minimizing paper output in consideration of the global environment.

Note: Installation instructions must be followed. Contact our technical service for further information on approved installation of this product.

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